

Ethernet Network Redundancy in SCADA and real-time Automation Platforms

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1. Abstract

The international IEC 61850 'Communication and Systems for Power Utility Automation' standard provides for standardized methods of communication between devices connected together on an Ethernet network to perform critical protection, monitoring, metering and control functions.

The SCADA component is an essential part of an IEC 61850-based substation automation system. It provides the operator interface to monitor and control the primary plant equipment and is therefore critical for the ongoing operation of a substation. SCADA systems are often designed for high availability, especially at higher voltage levels, and this is achieved through the implementation of redundant systems and redundant Ethernet communication interfaces.

The international standard IEC 62439 introduces the Ethernet OSI (Open System Interconnection model), Layer 2 redundancy protocols, Parallel Redundancy Protocol (PRP) and High-availability Seamless Redundancy (HSR). These protocols provide 'bumpless' redundancy with the 0 ms failover time required by critical high-speed functions.

This paper identifies the Ethernet failover, latency and speed requirements for various SCADA and automation functions. Different Ethernet redundancy architectures are explained, compared and examined for suitability in a SCADA and automation environment. The comparison shows that SCADA systems using a combination of Link Aggregation and the Rapid Spanning Tree Protocol (RSTP) can meet the performance requirements for IEC 61850 Client/Server communication at a low cost. However, SCADA systems performing critical high-speed functions such as load shedding via IEC 61850 GOOSE require a better failover performance which can only be met with PRP and HSR redundancy protocols.

It also discusses the importance of the Quality of Service (QoS) configuration and network monitoring in high-availability Ethernet and SCADA architectures.

2. Introduction

IEC 61850 Communication Services

The IEC 61850 standard has been widely and globally adopted in the electricity industry since its first release in 2003. IEC 61850 systems rely on an Ethernet communication network to

perform critical protection, monitoring, metering and control functions. The standard provides a number of communication services that allow for data exchange between devices connected to the same network. Services include:

- ▶ Client/Server communication based on the MMS (Manufacturing Messaging Specification) protocol. MMS is based on TCP/IP and is connection oriented. TCP/IP accounts for the retransmission of lost packets and the correct sequencing of Ethernet frames in the receive buffers of the end devices.
- ▶ GOOSE (Generic Object Oriented Substation Event) protocol for the fast transmission of data over the network. GOOSE is an Ethernet OSI Layer 2 protocol and uses the multicast mechanism. Data packets are retransmitted at predefined intervals to ensure they are received by the subscribers and any communication loss can be detected.
- ▶ Sampled Values (SV) protocol for the fast transmission of analogue values over the network. SV is also an Ethernet OSI Layer 2 protocol using the multicast mechanism and is used for publishing a data stream.

SCADA systems use MMS Client/Server communication to perform the monitoring and control functions. This communication is less time-critical from an Ethernet networking perspective. The GOOSE and SV protocols are used for critical high-speed functions such as station interlocking, protection tripping and blocking schemes and other station-related protection and control functions.

Application and Architecture Requirements

Many SCADA systems are designed for high availability, especially at higher voltage levels where minimal downtime is an essential requirement for the continuous and safe operation of the substation. High availability is often achieved through the implementation of a redundant architecture with multiple SCADA systems, each having multiple Ethernet communication interfaces. Ethernet network redundancy is not only required to provide resiliency against a failure within the communication network but also to allow for the upgrade, removal and reinsertion of networking components without disrupting the in-service system.

In a redundant network, the most important parameter is the recovery time needed to restore error-free operation following a failure in the communication network. The network recovery times for typical substation functions were compiled by the IEC Technical Committee 57 Working Group 10 and are listed in the table below.

Communication Partners & Application	Communication Service	Required Communication Recovery Time
SCADA to IED, Client/Server	IEC 61850 MMS	100 ms
IED to IED, slow automated controls e.g. interlocking	IEC 61850 GOOSE	4 ms
IED to IED, fast automated controls e.g. load shedding, reverse blocking	IEC 61850 GOOSE	4 ms
IED to IED, fast tripping e.g. bus bar protection trip	IEC 61850 GOOSE	Bumpless
IED to IED, sampled values for bus bar protection	IEC 61850 SV	Bumpless

Table 1: Network recovery times for typical substation functions

Computing platforms running SCADA have become a lot more capable in recent years and there is a continuing trend to integrate some high-speed automation functions such as reverse blocking or load shedding schemes into these platforms in an attempt to reduce device count and cost. The aggregation of such functions converts a SCADA system effectively into an automation platform, but must meet real-time requirements.

3. Network Redundancy

The concept behind network redundancy is to provide alternate communication paths between the source and destination devices. As standard, Ethernet does not allow rings or loops in the network as this would result in data frames circulating endlessly and flooding the network. The network infrastructure must therefore support redundancy protocols designed to negate the usual problems of putting loops into an Ethernet network, maintaining a default data path and switching to an alternate one when a fault occurs.

Rapid Spanning Tree Protocol

The Ethernet OSI Layer 2 redundancy protocol Rapid Spanning Tree Protocol (RSTP) prevents the problem of loops by forming a logical tree network that spans all switches on the network. At the base of the tree is the 'Root Bridge' which is preconfigured via the 'Root Priority' attribute or selected by the network switches based on the MAC address of their network

management ports. RSTP ensures that certain links in the network are put into a backup state so that no traffic may flow across the link, thus breaking any physical loops in the network as shown in Figure 1. If network problems occur the backup links are re-enabled as needed to restore connectivity to all devices. The automatic network fault recovery is rapid in order to minimize data loss and to ensure the proper functioning of the system. RSTP is capable of recovering a network within a few hundred milliseconds if properly configured. Faster recovery times can be achieved with vendor-proprietary extensions added to RSTP.

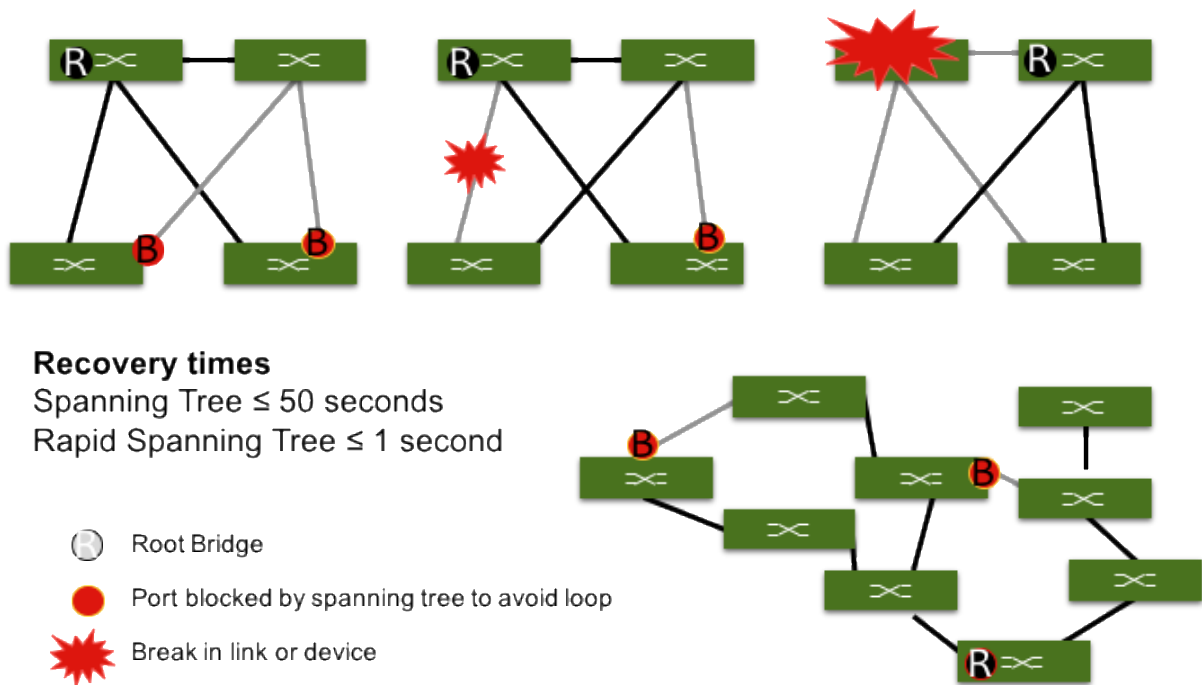


Figure 1: Rapid Spanning Tree Protocol

Link Aggregation

The term ‘Link Aggregation’ applies to various methods of combining multiple network connections in parallel in order to increase throughput or, more important from a SCADA perspective, to provide redundancy in case one of the network connections fails. Other umbrella terms used for link aggregation include port trunking, link bundling or NIC/port teaming. These terms encompass not only standards-based solutions such as the Link Aggregation Control Protocol (LACP) but also various proprietary solutions. Aggregation can be implemented based on Ethernet OSI Layer 2 or Layer 3.

The most common method used to achieve communication redundancy in a SCADA system has been a combination of link aggregation and RSTP, as illustrated in Figure 2, with Servers A and B representing a redundant pair of SCADA computers that support link aggregation connected to a simple Ethernet ring using RSTP. The two Ethernet switches connecting Servers A and B to the network are required to avoid a single point of failure. The use of two standards and technologies provide a true N-1 redundancy. Failover times are typically in the range of seconds but can potentially be reduced to a few hundred milliseconds.

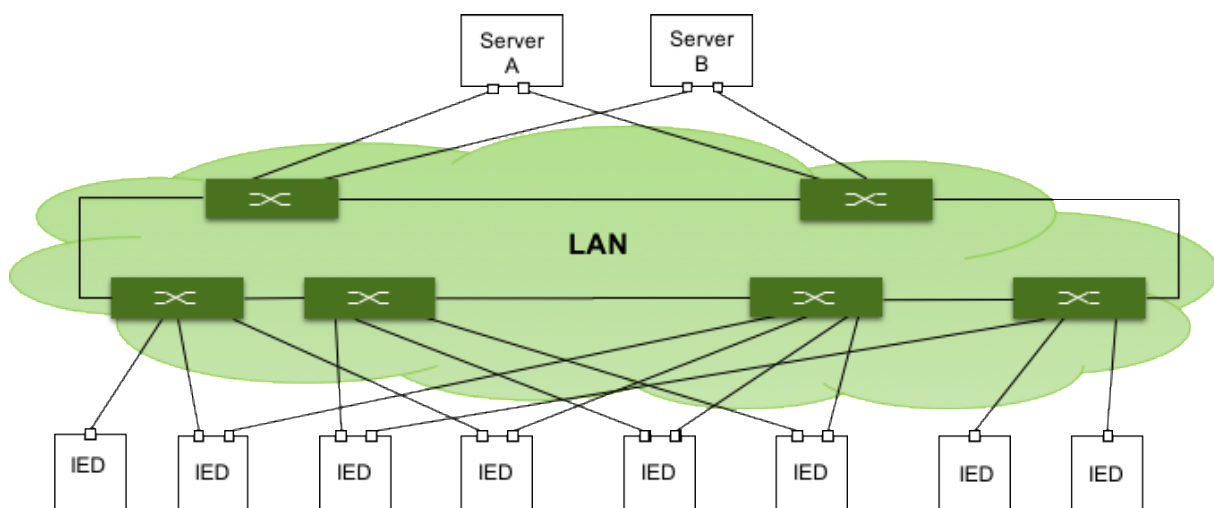


Figure 2: Simple Ring with link aggregation and RSTP

High-speed automation functions such as a load shedding scheme or safety integrity protection scheme that rely on the GOOSE communication mechanism may not tolerate the switchover times provided in the solution above. The basis for such high-speed automation functions would have to be two independent active paths between two devices.

4. Bumpless Redundancy with PRP and HSR

The international standard IEC 62439 introduces new concept of high availability networks and defines the Ethernet OSI Layer 2 protocols Parallel Redundancy Protocol (PRP) and High-availability Seamless Redundancy (HSR). These protocols provide ‘bumpless’ redundancy with 0 ms failover time, as required by critical high-speed functions. The sender uses two independent network interfaces that transmit the same data simultaneously. The redundancy monitoring protocol then ensures that the recipient uses only the first data packet and discards the second. If only one packet is received, the recipient knows that a failure has occurred on the other path.

PRP operating principle

PRP is implemented in the end devices, while the switches in the networks are standard Ethernet switches with no knowledge of PRP. An end device with PRP is called a Double Attached Node for PRP (DAN P) and has a connection to each of the two independent networks. These two networks may have an identical structure or may differ in their topology and/or performance. A standard device with a single network interface is called a Single Attached Node (SAN) and can be connected directly to one of the two networks but would not have connectivity to the other network. A SAN can alternatively be connected to a Redundancy Box (RedBox) that connects one or more SANs to both networks. In many applications, only critical equipment will need a dual network interface and less vital devices can be connected as SANs, with or without a RedBox. A practical example is shown in Figure 3 where the SCADA Servers A and B are connected via RedBox network switches. RSTP and link aggregation is used to achieve maximum availability.

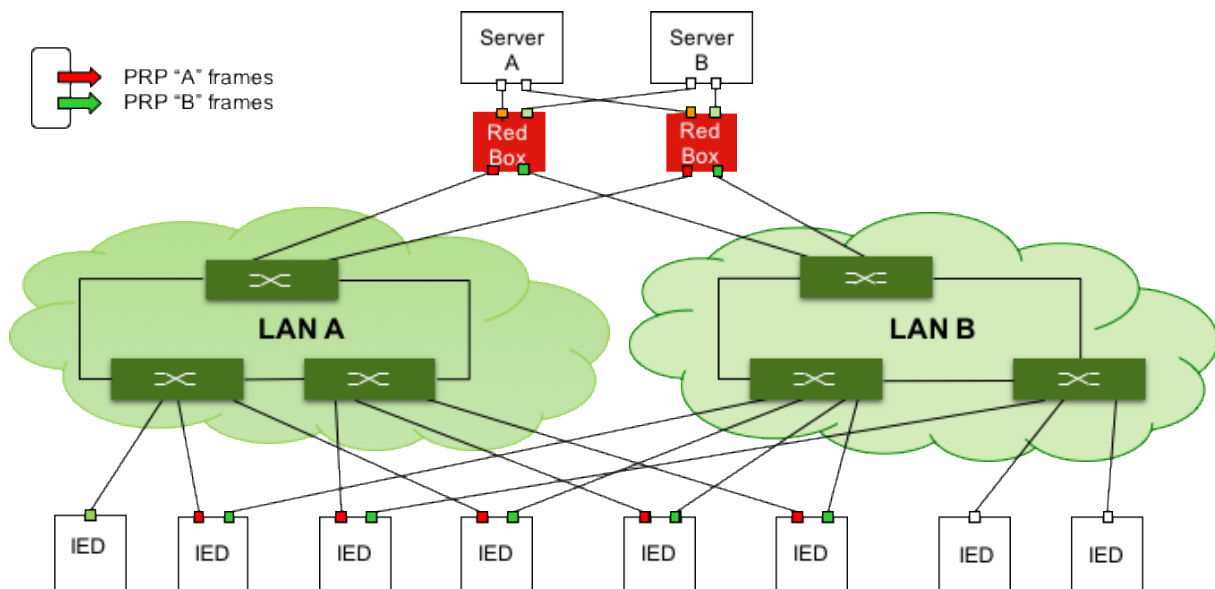


Figure 3: PRP network with RedBox

The Ethernet layer 2 stack of a DAN P controls the redundancy and deals with duplicate data packets. When the upper layers receive a packet for transmission, the PRP unit sends this frame to the network via both ports simultaneously. When these two frames traverse the two independent networks they will normally be subject to different delays on their way to the recipient. At their destination the PRP unit passes the first packet to arrive to the upper layers, i.e. to the application, and discards the second one. The interface to the application is identical to any other Ethernet network interface.

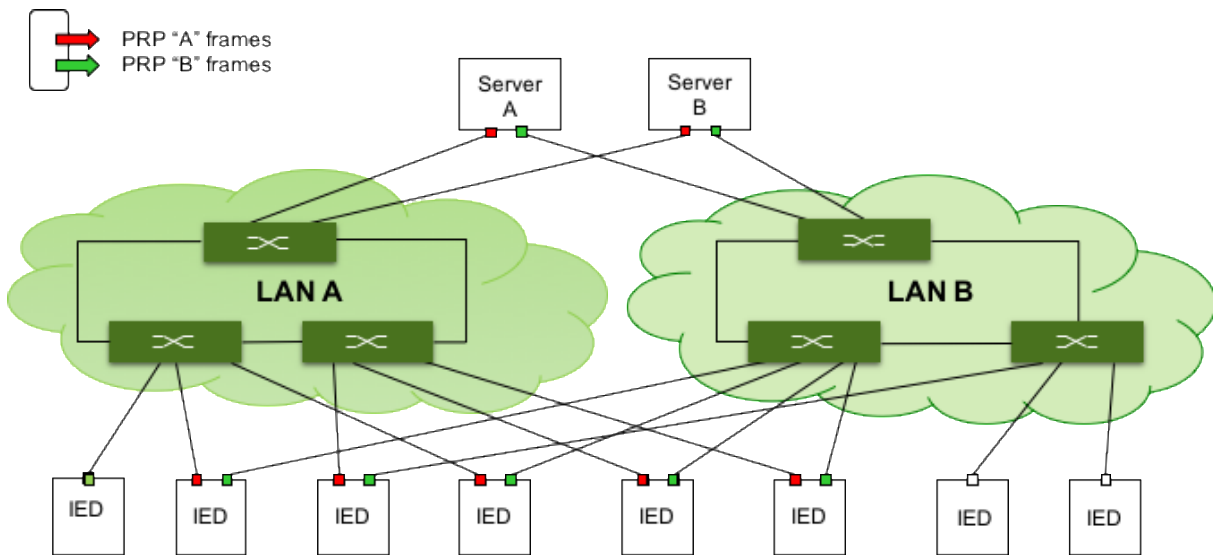


Figure 4: SCADA system supporting PRP

The architecture outlined in Figure 4 shows a redundant pair of SCADA computers that support PRP. The architecture example demonstrates the simplicity of PRP with the SCADA system being connected to two completely independent physical networks.

HSR operating principle

Unlike PRP, HSR is primarily designed for use in ring topologies. Like PRP, it uses two network ports but, unlike PRP, a HSR connection incorporates a DAN H (double attached node for HSR) that connects the two interfaces to form a ring as shown in Figure 5. A frame from the application is given a HSR tag by the HSR connection.

Each HSR node takes all frames that are addressed only to it from the network and forwards them to the application. Multicast and broadcast messages are forwarded by every node in the ring and are also passed to the application. In order to prevent multicast and broadcast frames from circulating forever, the node that initially placed the multicast or broadcast frame on the ring will remove it as soon as it has completed.

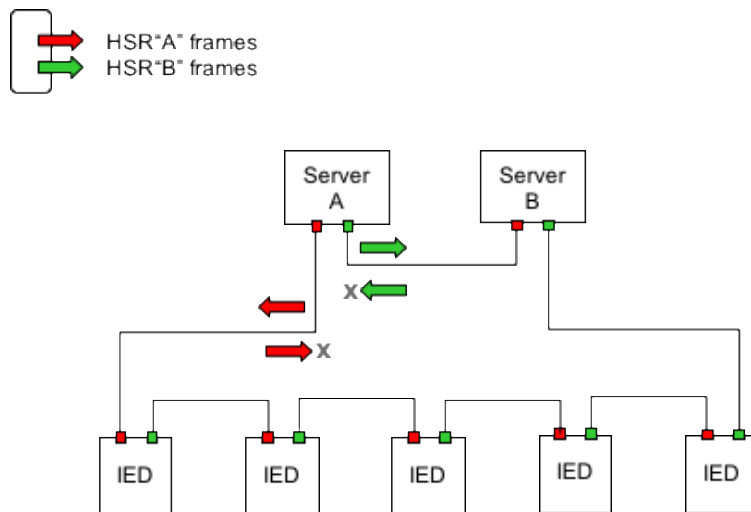


Figure 5: HSR network

In contrast with PRP, it is not possible to integrate SAN nodes directly into a HSR network without breaking the ring. This is one reason why SANs can be connected to HSR networks only via redundancy boxes.

HSR behaves just like PRP by sending duplicate frames from both ports. In the event of a failure, one frame will still be transmitted via whichever network path is still intact. This means that the redundancy again functions with zero switchover time and, unlike PRP, does not require two parallel networks. A HSR network, however, always has the form of a ring, or a structure of coupled rings, which means that it is less flexible than PRP at the installation stage. The duplicate transmission of frames in both directions also means that effectively only 50% of the network bandwidth is available for data traffic.

5. Architecture Comparison

The goal of deploying a redundant network is to guarantee packet delivery in a timely way for the various applications. A comparison of the different network redundancy protocols is provided in the following table, which outlines some of the advantages and disadvantages of each redundancy option.

Architecture Option	Advantages and Disadvantages
RSTP / Port Teaming	<p>Advantages:</p> <ul style="list-style-type: none"> • Meets communication recovery times for most SCADA applications if configured correctly. • Readily supported in most networking devices. <p>Disadvantages:</p> <ul style="list-style-type: none"> • Slow with some variability in communication latency depending on network topology. • Not suitable for applications that require fast communication recovery times. • Interoperability can be an issue because of the vast variety of standards and proprietary link aggregation protocols. • Configuration for interconnected networks can be complex.
PRP	<p>Advantages:</p> <ul style="list-style-type: none"> • Can run on two independent networks and therefore suitable for hot swap - 24h/365d operation of network devices. • Can be used in a simple star architecture or any other topology. • Uses off-the-shelf network components. • Tolerates any single network component failure. • Is transparent and achieves zero recovery time (bumpless redundancy). • Supervises redundancy continuously for device management. • Devices with single and double network attachments can be used on the same LAN. • Laptops and workstations can connect to the network using standard Ethernet adapters. <p>Disadvantages:</p> <ul style="list-style-type: none"> • Duplication of network equipment and cabling.
HSR	<p>Advantages:</p>



Architecture Option	Advantages and Disadvantages
	<ul style="list-style-type: none"> • Reduces hardware costs for Ethernet equipment. • Tolerates any single network component failure. • Is transparent and achieves zero recovery time (bumpless redundancy). • Supervises redundancy continuously for device management. <p>Disadvantages:</p> <ul style="list-style-type: none"> • Requires all devices connected to the ring to support HSR. • Doubles the amount of network traffic on a single ring network. • Runs on a single network and hot swap – 24h/365d operation is possible but can be problematic, especially when more than one device has to be taken out of service as this could potentially lead to loss of a network segment. • Only allows connection of devices with a single network port through a RedBox.

Table 2: Comparison of redundancy architectures

It is important to note that an Ethernet network in a substation is a shared network that is not only used for IEC-61850-related data communication but also for services such as time network time synchronization, network management, engineering remote access, etc. The Ethernet redundancy protocol needs to be supplemented with the correct Quality of Service (QoS) configuration according to the IEEE 802.1Q standard in order to provide guaranteed packet delivery for high priority traffic classes. Without it, guaranteed delivery cannot be achieved. Even short-term congestion caused by a data source consuming all the available bandwidth can create packet loss and affect applications.

Many substation applications are distributed functions sharing the Ethernet network. Monitoring the Ethernet network components is critical to determine the status of the applications and this can be achieved with network monitoring protocols such as the Simple Network Management Protocol (SNMP), an open standard supported by most products.

As a minimum, automation systems should include alarm monitoring of critical alarms generated by the Ethernet network equipment. For example, without monitoring alarms, link failures could go undetected because RSTP restores all connectivity. If a second link failure

then occurred, it could cause many IEDs to be isolated from the network – leading to poor operation of protection schemes and loss of data.

6. Conclusions

The comparison of different Ethernet redundancy protocols shows that SCADA systems using a combination of link aggregation and Rapid Spanning Tree Protocol (RSTP) can meet the performance requirements for IEC 61850 Client/Server communication at a low cost. However, detailed configuration of the Ethernet network adapters and Ethernet switches is required to achieve guaranteed faster failover times.

If critical high-speed functions are running on a SCADA system, the use of PRP or HSR is recommended to achieve fast network failover times. PRP provides benefits with regards to the operation and maintenance of the system as it is based on using two separate and independent physical networks. For this reason, PRP may be selected for solutions that do not require bumpless redundancy but do need high network availability.

HSR networks do not require separate Ethernet network equipment but devices not supporting HSR can only be connected via RedBox.

Irrespective of which network redundancy method is used, QoS and network and device monitoring should be applied in the network design to ensure Ethernet networking issues can be monitored and alarms set to prevent loss of functionality and/or data.

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